



Joint for bottom Cone. Shop Cone in two pieces and Rivet in Field. Flange Plates to extend 6" beyond Cone shell and butt weld in Field. See BuH Strip Orientation Dwg 9143 for location of these Spheres

BOTTOM CONE SPLICES

FOR EXTENSION IN THIS AREA SEE DWG 10799

INTERMEDIATE WEB STIFFENERS

PART OF DWG 9142A

COLUMNS, BRACKETS AND SECTION OF BOSCH. 6 COLUMNS REQ'D. 1"=1'-0"

ONE REQ'D. EST. WT=46#

ONE REQ'D. STEEL PLATE 1"=1'-0" ESTIMATED WT=632#

1 REQ'D. STEEL PLATE 3/8"=1'-0" ESTIMATED WT=1390#

1 REQ'D. C.I. EST. WT=280#

1 REQ'D. C.I. EST. WT=142#

FOR LIME KILN EXTENSION (1969) SEE DWG 10799

REFERENCE DRAWINGS
 9143 Shell Top Section & Rails Lime Kiln
 9255 Lime Kiln Platform Plans
 9256 Limestone Platform Details
 E 10110 CAST IRON LOADING SPOUT

HOLLY SUGAR CORPORATION
 COLORADO SPRINGS, COLO.

GENERAL ARRANGEMENT AND
 DETAILS LIME KILN

REVISIONS			SCALE: As noted	DATE: Dec. 19 - 1945
NO.	DESCRIPTION	DATE	DRAWN BY: RMG	CHECKED BY: [Signature]
1	SHOWN AS IS			
2	FOR LIME KILN EXTENSION			
3	FOR LIME KILN EXTENSION			

APPROVED FOR CONST. [Signature]
 BP FILE NO. [Blank]
 DWG. NO. 9142